

HPRT MEETING MINUTES

Client Meeting

Tuesday, 26 September 2017

2:45pm - 4:00pm

Minutes recorded by: Myla Azofeifa

Meeting called by: Haley Flenner (HW)

Attendees: Kelly Goodrich (HW), Jordan Loos, William McGinn, Alex Rustaey, Dave Tournquist (HW), David Trevas, Yi Tong Zhang

Table 1 - Record of Meeting

| | | |
|-----------------|---|---------|
| 2:45pm - 3:05pm | Meeting Preparation <ul style="list-style-type: none">• For EGR 323 -- go to EGR reception office every time the room needs to be unlocked• Skype meeting conducted through Lync communication system | EGR 323 |
| 3:05pm - 3:15pm | Begin Meeting <ul style="list-style-type: none">• Meeting started by Alex Rustaey & Haley Flenner• Waiting for Dave Tournquist to join conference call• Topics<ul style="list-style-type: none">○ Reference pressure regulator (RPR) history○ Project Scope○ Customer & Engineering Requirements○ Deliverables | EGR 323 |
| 3:15pm - 3:25pm | Reference Pressure Regulator (RPR) History <ul style="list-style-type: none">• Dave Tournquist history<ul style="list-style-type: none">○ Chief engineer at Honeywell for 38 years• Created first RPR three years ago → based on best practices at the time• Issues with RPR's<ul style="list-style-type: none">○ Currently utilizes fixed pressure in servo device○ Internal friction (hysteresis) too | EGR 323 |

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| | <ul style="list-style-type: none"> high <ul style="list-style-type: none"> ○ Reduces accuracy ○ Creates instability ○ Leakage in the system ● Cost <ul style="list-style-type: none"> ○ \$139/total pieces ○ \$400/total pieces historically ○ \$200/total pieces currently | |
| 3:25pm - 3:35pm | <p>Project Scope (Project Expectations)</p> <ul style="list-style-type: none"> ● Compare and contrast existing technologies, both from Honeywell and competitors ● Create new design for implementation ● Not so much concerned with heat transfer properties -- mostly concerned with general design | EGR 323 |
| 3:35pm - 3:45pm | <p>Customer Requirements</p> <ul style="list-style-type: none"> ● Affordable ● | EGR 323 |
| | <p>Engineering Requirements</p> <ul style="list-style-type: none"> ● Cost: < \$200 ● Diaphragm: 1.25 in² <ul style="list-style-type: none"> ○ +/-0.5psi before use ○ +/- 1 to 2 after use ● Seat: 1/8" (0.125 in) ● Area ratio: 100/1 psi ● Poppet: .001 to .005 off of the seat (keep as close to seat as possible) <ul style="list-style-type: none"> ○ Currently made of cobalt alloy ○ On seat with a changing load → too close for comfort ● Adjustment screw necessary ● Reduce cost of guide (currently made of a stainless steel alloy) ● Pressure: +/- 25 psi <ul style="list-style-type: none"> ○ When in real life use, needs to withstand <i>at least</i> 600 psi ○ Can we test at higher pressures on campus? → find out ● Budget is approximately \$3,000.00 ● Implement pressure reducing valve ("emergency stop" if device exceeds a certain pressure during testing) | |
| 3:45pm - 3:50pm | <p>Deliverables</p> <ul style="list-style-type: none"> ● Design ● Prototype/Proof of Concept | EGR 323 |

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| | <ul style="list-style-type: none"> ○ Fully machined if possible ● Provide clients with a list of team-decided accomplishable deliverables by next meeting | |
| 3:50pm - 3:55pm | Closing Comments <ul style="list-style-type: none"> ● Next meeting on 10/03/2017 at 3:00pm via Lync ● Include Haley, Dave, and Kayla on all email correspondence | |

Table 2 - Tasks Assigned

| Task | Person Assigned | Due Date | Date Complete |
|--|---|-----------------|----------------------|
| Provide client with list of accomplishable deliverables. | | 10/03/2017 | |
| Research various pressure regulating devices. Examples given from client: scuba regulators, natural gas regulators, gas regulators (used in fuel-injection car engines), etc. | | 10/03/2017 | |
| Become familiar with mechanical process(es) involved in reference pressure regulator. | | | |
| Confirm air compressor availability in NAU Machine Shop. Find out max psi for testing prototype. | Myla Azofeifa | 09/26/2017 | 09/26/2017 |
| Begin thinking about ideas for improved design. | | | |
| Complete shop safety training. Must be done on a weekday at 9:30am. Contact Kellan Rothfus for more information. | Jordan Loos Bill McGinn Alex Rustaey Yi Tong Zhang | Spring 2018 | |

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| Complete Advanced Shop Training (following the completion of shop safety training). Available every other weekend beginning 9/9 & 9/10. Contact Kellan Rothfus for more information. | Jordan Loos Bill McGinn Alex Rustaey Yi Tong Zhang | Spring 2018 | |
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Documents Provided by Honeywell: located in Google Drive folder under “Team Drive > ME467C - HPRT > Honeywell-Provided Documents.”

Next client meeting: Tuesday, 3 October 2017, Engineering Bldg. (#69), Room 323 at 3:00pm.